

**2023-2024 STUDENT HOUSING & DINING LICENSE AGREEMENT
CALIFORNIA POLYTECHNIC STATE UNIVERSITY
CONTINUING STUDENT**

LICENSE AGREEMENT- This "Student Housing & Dining License Agreement" consisting of this *License Agreement, License Terms and Conditions*, and *Continuing Student Addendum with Appendix A: Payment Schedule and Provisions*, and all documents referred to therein "License" is entered into between the Trustees of the California State University by Cal Poly State University, hereinafter called "University," and the online applicant, hereinafter called "Licensee." Payment and/or acceptance of this "Student Housing & Dining License Agreement" by the University does not guarantee a space on campus.

This License and Fee Period is 8:00 am, September 18, 2023 through 5:00 pm, June 16, 2024 (excluding Winter Break, 5:00 pm, December 16, 2023 to 12 noon, January 6, 2024), unless sooner terminated under the provisions of this License. This License is for the full academic year, or the balance thereof if the Licensee commences this License after the academic year is in progress. Licensee hereby agrees to make payments per this License payment schedule. 2023-2024 Academic Year Housing fees range from \$12,717 to \$14,253. (See *Continuing Student Addendum with Appendix A: Payment Schedule and Provisions*) Dining plans are optional, and range from \$275 to \$2,350; they are available through Campus Dining.

FEES - All Licensees, except those eligible for Financial Aid deferral, are required to pay the **non-refundable** Initial Housing Payment in the amount of \$500.

LIMITED AVAILABILITY - Based on demand and availability, University Housing reserves the right to establish a cutoff date for accepting this executed License. This may void an executed License received after the cutoff date. If space is not available when the online application and payment are received, the License will not be accepted, and the Initial Housing Payment will be returned.

OCCUPANCY - University hereby grants to Licensee permission to occupy a bed space within the housing facility as a Licensee for the Fee Period occupancy dates as listed above, unless sooner terminated under the provisions of the "Student Housing & Dining License Agreement." Specific assignment of a space may be changed by University Housing from time to time due to administrative necessity. Also, housing spaces on campus may be modified to maximize living spaces.

CANCELLATION - Students needing to cancel their 2023-2024 Housing must cancel in writing prior to **August 19, 2023**, to not incur lack of notice fees. Students canceling will forfeit the **non-refundable** \$500 initial payment. Some Dining Plans are eligible for cancellation and must be cancelled using Campus Dining's online *Community Plan Cancellation Form*. See *License Terms and Conditions and Continuing Student Addendum* for details.

ELECTRONIC SIGNATURES - Licensee and University Housing agree that this License will be considered signed by an original signature when the signature of a party is delivered electronically. By electronically signing this *License Agreement*, Licensee acknowledges that they have read and understands the 2023-2024 "Student Housing & Dining License Agreement" and agrees to the License, including this *License Agreement*, the *License Terms and Conditions*, *Continuing Student Addendum with Appendix A: Payment Schedule and Provisions*, and all referenced documents, and that this License financially and legally obligates Licensee to purchase a bed space in a University housing facility for the entire 2023-2024 Academic Year.

Agreements and payments for campus housing are accepted as space allows. To secure campus housing, this "Student Housing & Dining License Agreement" must be accepted by Licensee and the **non-refundable** Initial Housing Payment in the amount of \$500 is confirmed during the online application process.

Based upon receipt of payment and availability, the University hereby accepts this "Student Housing & Dining License Agreement" and *Addendum*.