

**2023-2024 STUDENT HOUSING AND DINING LICENSE AGREEMENT
CALIFORNIA POLYTECHNIC STATE UNIVERSITY
FIRST-YEAR STUDENT**

LICENSE AGREEMENT- This “*Student Housing and Dining License Agreement*” consisting of this ***License Agreement***, and ***License Terms and Conditions First-Year Student Addendum*** with *Appendix A: Payment Schedule and Provisions*, and all documents referred to therein “*License*” is entered into between the Trustees of the California State University by Cal Poly State University, hereinafter called “University,” and the online applicant, hereinafter called “Licensee.” Payment and/or acceptance of this “*Student Housing and Dining License Agreement*” by the University does not guarantee a space on campus.

This License and Fee Period is 8:00 am, September 14, 2023 through 5:00 pm, June 16, 2024 (excluding Winter Break, December 16, 2023 (5:00 pm) to January 6, 2024 (12:00 pm)), unless sooner terminated under the provisions of this License. This License is for the full Academic Year, or the balance thereof if the Licensee commences this License after the Academic Year is in progress. Licensee hereby agrees to make payments per this License payment schedule. 2023-2024 Academic Year Housing fees range from \$10,338 to \$12,201 and Dining fees range from \$6,185 to \$7,400. (See *License Terms and Conditions / First-Year Student Addendum with Appendix A: Payment Schedule and Provisions*).

FEES - All Licensees, except those eligible for Financial Aid deferral, are required to pay the Initial Housing Payment in the amount of \$1,500.

LIMITED AVAILABILITY - Based on demand and availability, University Housing reserves the right to establish a cutoff date for accepting this executed License. This may void an executed License received after the cutoff date.

OCCUPANCY - University hereby grants to Licensee permission to occupy a bed space within the housing facility as a Licensee for the Fee Period occupancy dates as listed above, unless sooner terminated under the provisions of the *Student Housing License Agreement*. Specific assignment of a space may be changed by University Housing from time to time due to administrative necessity. Housing spaces on campus may be modified to maximize living spaces.

CANCELLATION - Students needing to cancel their 2023-2024 Housing must cancel in writing prior to August 16, 2023, to not incur lack of notice fees. See *License Terms and Conditions and First-Year Student Contract Addendum* for details.

ELECTRONIC SIGNATURES - Licensee and University Housing agree that this *License* will be considered signed by an original signature when the signature of a party is delivered electronically. By electronically signing this *License Agreement*, Licensee acknowledges that they have read and understands the *2023-2024 Student Housing License Agreement* and agrees to the *License*, including this *License Agreement*, the *License Terms and Conditions*, and *First-Year Student Contract Addendum with Appendix A: Payment Schedule and Provisions*, and all referenced documents, and that this *License* financially and legally obligates Licensee to purchase a bed space in a University housing facility for the entire 2023-2024 Academic Year.

Based upon receipt of payment and availability, the University hereby accepts this *Student Housing and Dining License Agreement* and *Addendum*.